

Date: Monday, 09/06/2008 12:36:12 PM
 User: Julie Lecocq

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	: WEB
Job Number	: 39739	Part Number	: D2739
Estimate Number	: 10498	Drawing Number	: D2739 REV D
P.O. Number	:	Project Number	: N/A
This Issue	: 09/06/2008	Drawing Revision	: D
Prsht Rev.	: NC	Material	:
First Issue	: / /	Due Date	: 16/06/2008
Previous Run	: 39672	Qty:	4
Written By	:	Um:	Each
Checked & Approved By	: <u>JUL 08.6.09</u>		
Comment	Est Rev: C 02.11.28 Rerformat KJ Est Rev: D 06-03-21 As Per Rev C JLM Est Rev: E 07-07-28 As per Rev D JLM	Verified By:	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	D26005108	Extrusion 'I Beam' thin
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Extrusion 'I Beam' thin Pick: Qty Part Number Description Batch 1 D2600-5 Web <u>B-29985</u> 8-6-9
2.0	SKIDTUBES 1	SKIDTUBES RESOURCE 1
		Comment: LANDING GEAR RESOURCE 1 1-Cut D2600-5 to length as per Dwg D2739. 2-Drill pilot holes in web using drilling Jig DT8162 as per Dwg D2739 3-Use uni-bit to open holes to finish size as per Dwg D2739. 4-Bevel Fwd end of extrusion and Deburr holes and ends. 5-Dburr
3.0	QC5	INSPECT WORK TO CURRENT STEP
		Comment: INSPECT WORK TO CURRENT STEP <u>BF 8-6-10</u>

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Description :

4.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

SL8-610

5.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

④

SL8-610

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Use a red or black lead-free paint pen to write the part number and batch number in the middle of each web.

Identify and Stock
Location: L6

SL8-610

7.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

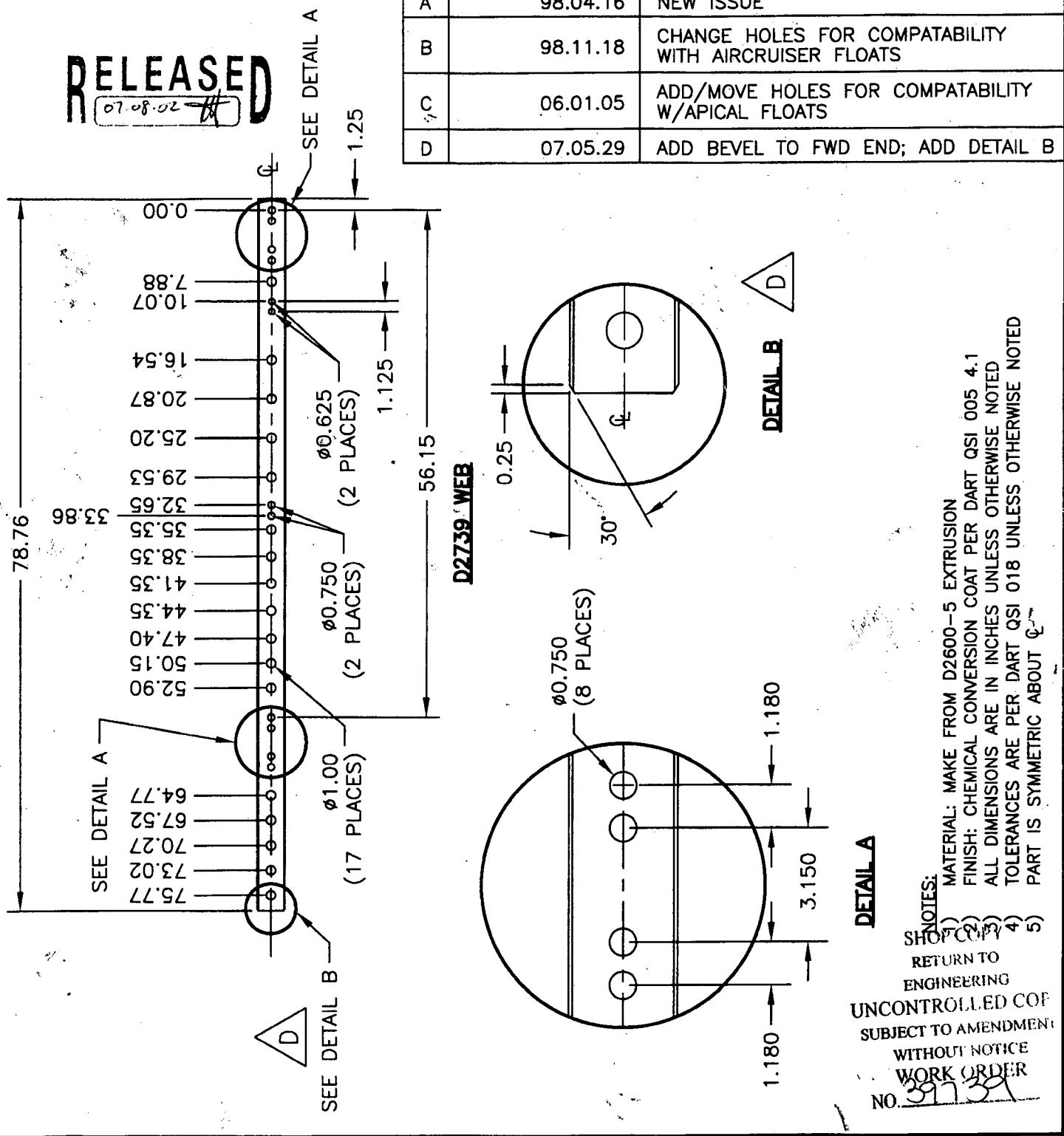


SL8-610
L6

08/06/10 JJ

DART

DESIGN <i>PH</i>	DRAWN BY <i>CB</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED <i>PH</i>	APPROVED <i>JH</i>	DRAWING NO. D2739
DATE 07.05.29		REV. D SHEET 1 OF 1
		SCALE 1:15
A	98.04.16	NEW ISSUE
B	98.11.18	CHANGE HOLES FOR COMPATABILITY WITH AIRCRUISER FLOATS
C	06.01.05	ADD/MOVE HOLES FOR COMPATABILITY W/APICAL FLOATS
D	07.05.29	ADD BEVEL TO FWD END; ADD DETAIL B

RELEASED
07.05.29

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